

# Heavy Duty Lip Frame Fixed Lite

Series HLF20

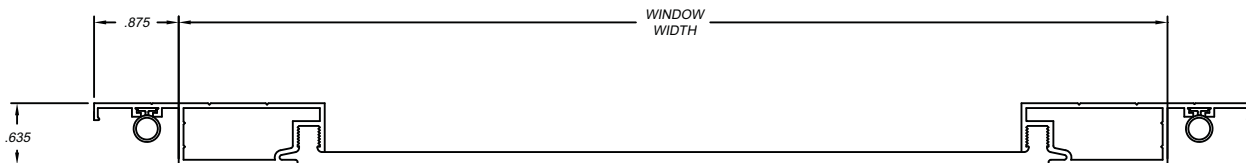
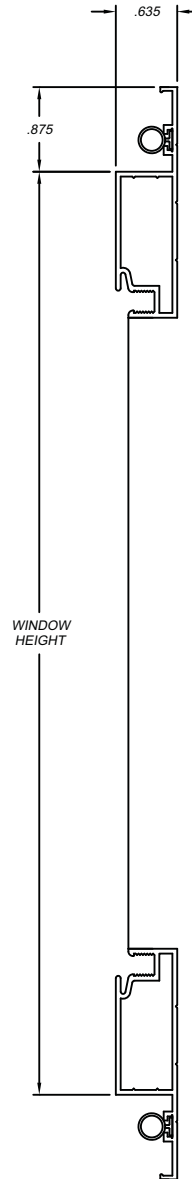
## Features

### STANDARD FEATURES

- Aluminum extruded main frame
- White frame color
- Frame depth 5/8"
- 7/8" front installation flange
- Glazed with 10-mil clear vinyl
- Spreader bar(s)
- Fully weatherstripped frame
- Sizing
  - Opening size with 1/8" deduction in width & height

### OPTIONAL FEATURES

- Bronze, beige, or pebble khaki (driftwood) frame color
- Bronze, dark gray, or smoke gray 10-mil vinyl color
- BetterVue® 2020, SunScreen®, 1814 or 1816 screen mesh
- Available as a trapezoid shape
- Sizing
  - Opening size with a 1/4" deduction in width & height
  - Opening size with 3/8" deduction in width & height
  - Actual unit size with no deductions





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## Guidelines

**Information necessary for a complete and correct quote/order:**

	<b>Example:</b>	<b>Example:</b>	<b>Example:</b>
1. Product / series number	HLF20	HLF20	HLF20
2. Size selection	Opening with 1/4" cutback	Opening with 3/8" cutback	Actual (No deductions)
3. Size	49 1/2" x 18"	84" x 62.5"	25" x 124"
4. Frame color	White	Beige	Pebble khaki
5. Vent glazing	Clear	Smoke gray	Bronze
6. Spreader bar quantity	1 vertical	2 vertical	2 horizontal
7. All other desired options must be included at the time of order			

**Note:** Options not listed cannot be incorporated into your quote or order

**Additional order and product information:**

1. **Opening measurement is preferred:** Our standard cutback (deduction) is 1/8" and will be taken in both width and height. You may choose one of our other options: 1/4", 3/8" cutback, or actual unit size (not including installation flange).

2. To ensure exceptional product performance and functionality, spreader bars are required on actual unit size that exceed 60" x 48" or 48" x 60".

3. Sizes and configurations:	<b>Minimum Actual Size :</b>	<b>Maximum Actual Size :</b>
Lip Frame with (vinyl)	5 1/2" x 5 1/2"	144" x 50 1/2" or 50.5" x 144"
Lip Frame with (screen)	5 1/2" x 5 1/2"	124" x 84" or 84" x 124"
Trapezoid with (vinyl)	5 1/2" x 5 1/2" w/ min leg height of 4"	144" x 50.5" or 50.5" x 144"
Trapezoid with (screen)	5 1/2" x 5 1/2" w/ min leg height of 4"	124" x 84" or 84" x 124"